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C3-4-4A

Job Sheet 184030



Part No: C3-4-4A

Job Qty: 8 ea

Part Name: C3 Load Beam Assy



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-4-4A/C3-4-4KA Rev 10 IPP Rev A 18.03.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		10/5/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	10 pcs		10/5/18	0.08	0.67	Small Fab-9		
110	QC	10 pcs		10/5/18	0.00	0.00	QC5		
130	Outsource	10 pcs		10/5/18	0.00	0.00	Outsource15		
140	Packaging	10 pcs		10/5/18	0.00	0.00	Packaging2		
150	QC	10 pcs		10/5/18	0.00	0.00	QC6		
160	Packaging	10 pcs		10/5/18	0.00	0.00	Packaging3-2		
170	QC21-FG	10 Ea		10/5/18	0.00	0.00	QC21		

Part Op 100 - ASSEMBLE AS PER DWG

Descriptions: 130 - Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C3-4-2	Trunnion	8 10 Ea (1 ea)	90-Start up Operation	5029533
C3-4-4	Load Beam	8 10 Ea (1 ea)	90-Start up Operation	5117994

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C3-4-2	10	12	0
	C3-4-4	10	10	0

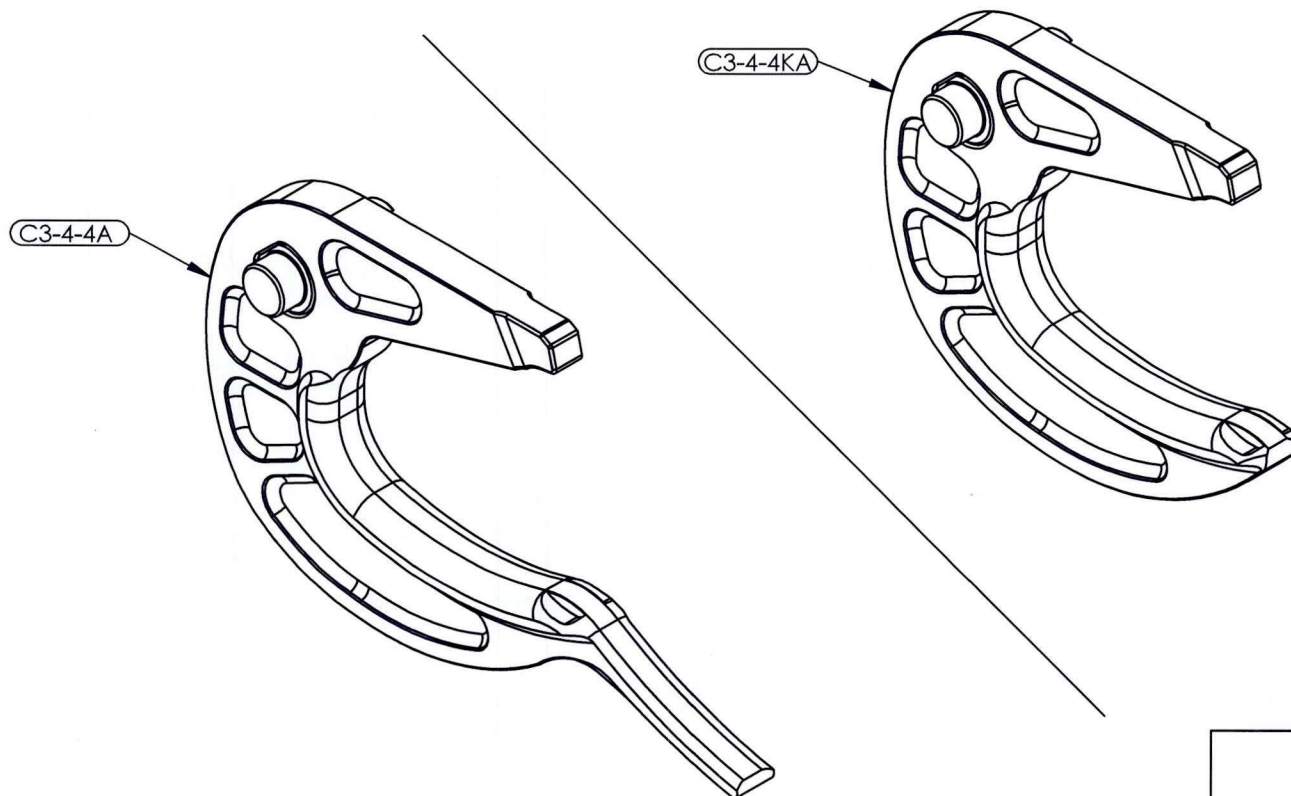
Part Specifications

Specifications could not be found.

Plex 10/2/18 6:49 AM Dart.lajeunesse.marie

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
6		AS DRAWN BY APICAL	10/31/2011	
7		ADDED BAKE NOTE	12/9/2013	JAG
8	14-0106	CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D TOLERANCE NON-CRITICAL DIMENSIONS. C3-4-2 ADDED BAG & LABEL NOTE. C3-4-4 ADDED MACHINE ENGRAVE NOTE.	8/6/2014	DJN
9	15-0126	C3-4-4KA, C3-4-4K ADDED TO DRAWING FOR KEEPERLESS OPTION. CH'D DWG NO. WAS C3-4-4A IS C3-4-4A / C3-4-4KA.	6/2/2015	RJC
10	15-0198	UPDATED TO NEW DRAFTING STANDARDS. C3-4-2 CORRECTED GD&T. C3-4-4 CH'D DIMS WAS 8.16 IS 8.159 ±.030, WAS 5.13 IS 5.133 ±.030, DELETED DIM R.25. C3-4-4K CH'D DIMS WAS 5.833 IS 5.833 ±.030, WAS 5.133 IS 5.133 ±.030, DELETED DIM R.25.	8/27/2015	DPD



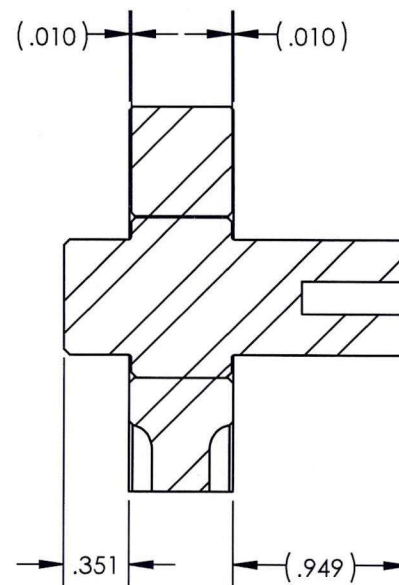
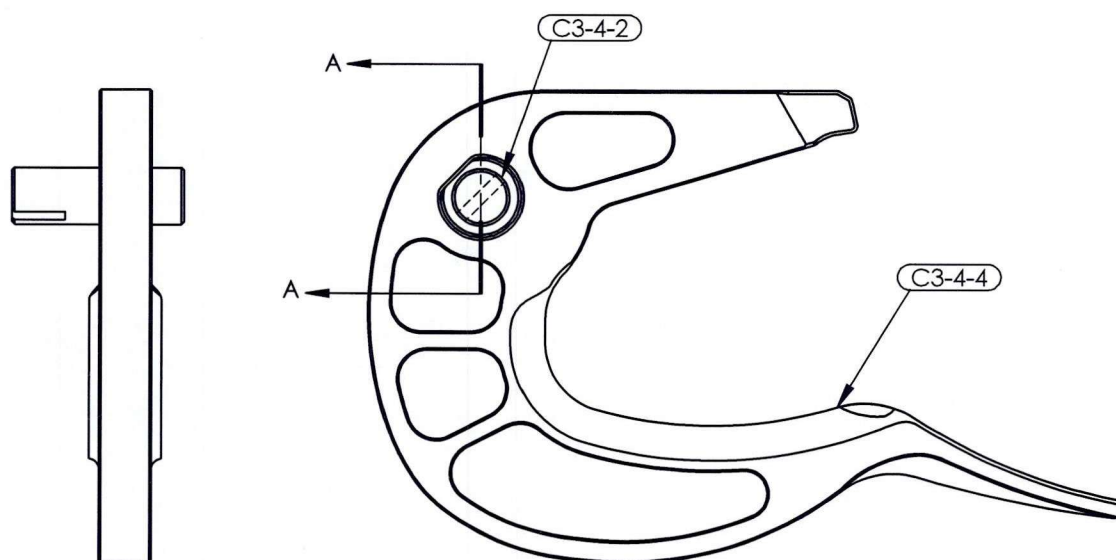
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 WORK ORDER
 NO. 184030 MJS
 18-10-02

DART AEROSPACE	
TITLE C3 LOAD BEAM ASSEMBLIES	
DWG NO. C3-4-4A / C3-4-4KA	REV 10
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>J. Gilbert</i> HEAT TREAT FINISH SPEC USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 6/2/2015 SHEET 1 OF 6

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		C3-4-4A	1	LOAD BEAM ASSEMBLY			2
	1		C3-4-4		LOAD BEAM	4140/41402		5
1	1		C3-4-2		TRUNNION	4140 Q&T / 4142 Q&T		4
X			C3-4-4KA	1	C3 KEEPERLESS LOAD BEAM ASSEMBLY			3
1			C3-4-4K		LOAD BEAM	4140/4142		6
ASSY C-3-4-4KA	ASSY C-3-4-4A							

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7		ADDED BAKE NOTE	12/9/2013	JAG	



SECTION A-A
SCALE 1 : 1

NOTE:

1. NICKEL PLATE .0009 - .0011, BAKE AFTER PLATING.

C3-4-4A
LOAD BEAM ASSEMBLY

DART AEROSPACE	
TITLE C3 LOAD BEAM ASSEMBLIES	
DWG NO. C3-4-4A / C3-4-4KA	REV 10
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: APICAL APPROVED: <i>D. Weir</i> HEAT TREAT: SEE NOTE 1 FINISH: SEE NOTE 1 SPEC: USED ON MODEL 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:2	DATE 11/18/2009
SHEET 2 OF 6	